

er ID 72315

2011 9:50:06 AM



Page 1

D412-711-011

Accept



Setup Start



Vertical Reference Door, 212/412

7/22/2011 Start Qty: 1.00

Stop



8/12/2011 Req'd Qty: 1.00



Cust Item ID:

Customer:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Revision Nbr

Rev N/A

DOCUMENT CONTROL

0.00

Memo

0.00

Photocopy bluefiles and create labels per PPP D412-711-011 CHG001

[Signature]

AUG 05 2011

PURCHASING

0.00

Memo

0.00

Issue P/O: 14569 to Eagle Copters "Assembly of D412-711-011
Door ☐ Send a copy of this IPP

[Signature]

AUG 05 2011

Purchasing

0.00

Memo

0.00

EAGLE ☐ Pick: Qty Part Number Description Batch ☐ 1204-030-853-119LH Co-
pilot Door 748098 ☐ Attach serviceable tags ☐ 2-EAGLE ☐ Fabricate/Pick
the following parts to go into the door in accordance with: D2046902
Sheet 1 Rev. 3 ☐ D2046902 Sheet 2 R

[Signature]

AUG 05 2011

Work Order ID 72315

Friday, July 22, 2011 9:50:06 AM



Page 2

Item ID: D412-711-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Vertical Reference Door, 212/412

Start Date: 7/22/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 8/12/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130	QC4- 100% Inspect kits for completeness	0.00							
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QC

Memo

0.00

Quality Control

Eagle- Send this W/O back to DartKit to be stocked at Eagle

AUG 05 2011

140	QC5- Inspect part completeness to step on W/O	0.00							
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QC

Memo

0.00

Quality Control

AUG 05 2011

150	Identify as per dwg & Stock Location: _____	0.00							
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Packaging

Memo

0.00

Packaging

AUG 05 2011

Work Order ID 72315

Friday, July 22, 2011 9:50:06 AM



Page 3

Item ID: D412-711-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Vertical Reference Door, 212/412

Start Date: 7/22/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 8/12/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160 	QC21- Final Inspection - Work Order Release	0.00							
QC Quality Control	Memo	0.00							

CK 11/08/09

Work Order Number: 48098 Servicios Aereos De Los Andes SAC

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Item: 1 Vertical Reference Door

Squawk: 1.1Discrepancy:Modify Vertical Reference
Door to D412-711-011.Resolution:Modified vertical reference
door D204-711-015 Lot
B37385 by removing
Instrument panel
EA20469-15-204 and
installing instrument panel
D4268-043 IAW Dart
Aerospace drawing
D412-711 Rev H
Materials:
Instrument Panel -.032
2024-T3 - Aluminum Sheet
- B/N 0355

1.1 Work Done By: Stephan Perron

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.
AMO 6-81 Signature: Colin Gould on 7/27/2011Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty
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Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****

Work Order Number: 48098

Servicios Aereos De Los Andes SAC

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.***Squawk: 1.2**Discrepancy:

Build Wire Harness

Resolution:

Built VRD wire harness IAW

Dart Drawing #

D412-711-901,

Rev A.

1.2 Work Done By: Paul Cochrane***The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*****AMO 6-81** Signature: Paul Cochrane on 8/4/2011Parts:

Part Number	Description	Serial Number	Lot Number	Condition	Qty
MS3471W10-6P	CONNECTOR		LT-11-009141	New	2
MS3471W10-6PW	CONNECTOR		LT-11-009142	New	1
MS3471W8-33P	CONNECTOR		LT-11-009143	New	1
MS3475W10-6SW	CONNECTOR		LT-11-009145	New	1
MS3476W10-6S	CONNECTOR		LT-11-009144	New	1
	W/CONTACTS				
MS3476W8-33S	CONNECTOR		LT-10-002963	New	1
MS27474T8B35P	CONNECTOR		LT-11-009008	New	1
MS27484T8B-35S	CONNECTOR		LT-11-009147	New	1
126-198	Connector		LT-10-013956	New	1
126-195	AMPHENOL		LT-10-013954	New	1
M85049/52-1-10W	BACKSHELL		LT-08-010455	New	6
M85049/49-2-8W	BACKSHELL		LT-11-009149	New	1
M85049/52-1-8W	STRAIN RELIEF		LT-08-006888.1	New	2
M39029/4-110	CONTACT		LT-11-003302	New	35
MS25041-8	INDICATOR LIGHT		LT-07-007884.1	New	1
MS25041-6	LIGHT, INDICATOR		LT-11-009150	New	1
M39029/4-110	CONTACT		LT-11-003302	New	35
M39029/5-115	CONTACT		LT-06-005956.1	New	5
M39029/5-115	CONTACT		LT-11-009151	New	30
M39029/58-360	CONTACT		LT-06-005939.1	New	6
M39029/57-354	CONTACT		LT-05-003503.1	New	6
MS3475W10-6S	CONNECTOR		LT-11-009148	New	1
MS3126E8-33SW	CONNECTOR		LT-10-013573	New	1
MS3120E8-33PW	Connector		LT-10-014129	New	1
21-005B5H5	BUSHING		LT-11-008070	New	1
MS25041-6	LIGHT, INDICATOR		LT-11-009286	New	1

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****

***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****

Work Order Number: 48098

Servicios Aereos De Los Andes SAC

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.***Squawk: 1.3**Discrepancy:Replace windows as
requiredResolution:Replaced D412-711-101
and D4207-3 windows IAW
D412-711 Rev H**1.3** Work Done By: Stephan Perron***The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***
AMO 6-81 Signature: Colin Gould on 7/27/2011Parts:

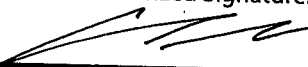

Part Number	Description	Serial Number	Lot Number	Condition	Qty
D412-711-101	Replacement Bubble Window		LT-11-008934	New	1

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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* End of Report *

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****

1. Approving National Authority/Country Transport Canada		Authorized Release Certificate FORM ONE		3. Form Tracking Number 48098.1	
4. Approved Organization Name and Address Eagle Copters Maintenance Ltd. 823 McTavish Road NE, Calgary, Alberta, Canada, T2E 7G9				5. Work Order/Contract/Invoice 48098 TCCA AMO Number 6-81 EASA Approval Number 145.7028 Chilean Approval Number 333	
6. Item 1	7. Description Vertical reference door	8. Part Number D412-711-011	9. Quantity 1	10. Serial Number/ Lot Number 72315	11. Status/Work Modified
12. Remarks Modified vertical reference door D204-711-015 Lot B37385 to D412-711-011 by removing Instrument panel EA20469-15-204 and installing instrument panel D4268-043 and supplying wiring harness P/N D412-711-111 IAW Dart Aerospace drawing D412-711 Rev H Time Since New: <u>Unknown</u> Time Since Overhaul: <u>Unknown</u> Other: <u>N/A</u>					
13a. Certifies that the items identified above were manufactured in conformity to: Approved Design data and are in condition for safe operation Non approved design data specified in block 13			14a. <input checked="" type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulations specified in block 12 Certifies that, unless otherwise specified in block 12, the work identified in block 11 and described in block 12 has been performed in compliance with the Canadian Aviation Regulations		
13b. Authorized Signature		13c. Certificate/Approval Number		14b. Authorized Signature:  	
13d. Name		13e. Date		14c. Certificate/Approval Number: TC AMO Approval No. 6-81 14d. Name: Colin Gould 14e. Date (mm/dd/yyyy) 08/02/2011	
<p align="center">Installer Responsibilities</p> <p>This certificate does not constitute authority to install. Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified. Statements in blocks 13a and 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>					

Friday, July 22, 2011 9:50:38 AM

Parent Item: D412-711-011

Parent Item Name: Vertical Reference Door, 212/412

Start Date: 7/22/2011

Required Date: 8/12/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 04.09.29 New issue KJ/JLM

[illegible]